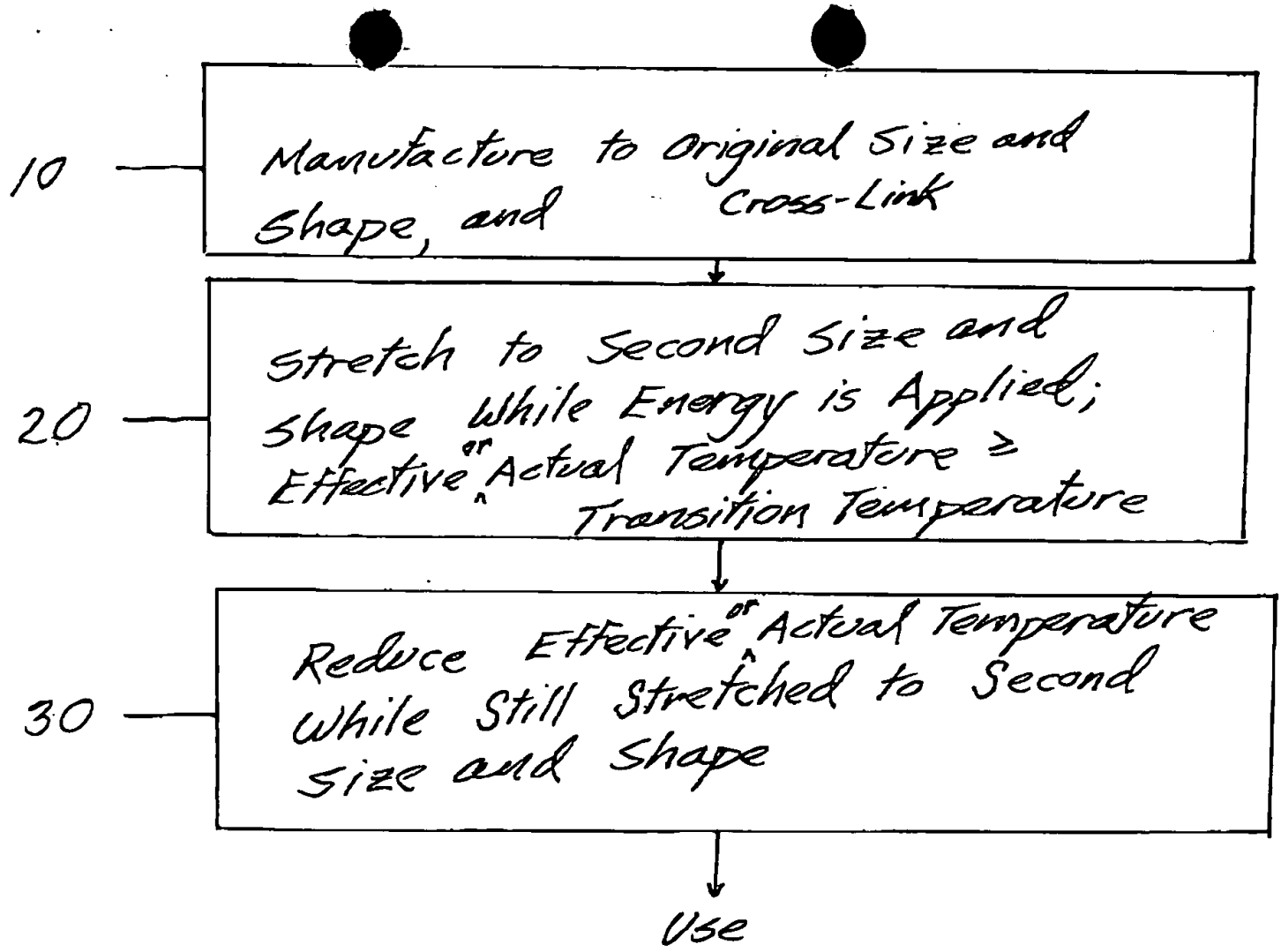
10
Manufacture to original size and shape, and Cross-Link
20
Stretch to second size and shape while Energy is Applied; Effective or Actual Temperature ≥ Transition Temperature
30
Reduce Effective or Actual Temperature while Still Stretched to Second size and shape
Use

Figure 1